

Work Order ID 97764

97764

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February-22-13 9:02:04 AM

Item ID: D139-799-013

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cargo Door Hinge

Start Date: 2/22/13 Start Qty: 3.00

3

Cust Item ID:

Required Date: 2/22/13 Req'd Qty: 3.00

3

Customer:

Reference: rework -ECN13-507

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D139-799	G								
100		0.00							
100									
DC		0.00							
Document Control	Memo Photocopy bluefile & type labels per PPP D139-799-013 CHG006								
110	Pick Kit	0.00							
110									
Packaging		0.00							
Packaging	Memo PULL FROM STOCK: 1 X D139-799-013 B90218 2 X D139-799-013 B88592 ADD TO EACH KIT: 1 X DSI 9641-011 B 97445 PER ECN13-507								

MLJ 13-03-12
3
(3)

13/3/13 (06)

Work Order ID 97764

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Item ID: D139-799-013 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Cargo Door Hinge
 Start Date: 2/22/13 Start Qty: 3.00 ***3*** Cust Item ID:
 Required Date: 2/22/13 Req'd Qty: 3.00 ***3*** Customer:
 Reference: rework -ECN13-507

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00				3			
130 *130* Packaging Packaging	REPACKAGE PER PPP USING NEW B/N AS CHG006 Identify and pack for shipping as per PPP D139-799-013 Location: <u>F6024</u> PPP rev: <u>B E</u>	0.00 0.00				3		13/3/13	
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00						13/3/14	

13-3-13

Picklist Print

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Work Order ID: 97764

Parent Item: D139-799-013

Start Date: 2/22/13

Required Date: 2/22/13

Parent Item Name: Cargo Door Hinge

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 10.06.08 new issue DD verf:JLM IPP REV:B AS PER ECN 11-598
 11-06-05 JLM VERIFIED BY:DD
 IPP REV:C AS PER DSI9567 revA 11.10.17 DD VERF:EC IPP REV:D 12.01.19 per iin rev.f
 ecn 12-507 DD verf:EC IPP REV:E 12.06.14 per ecn 12-606 DD verf:EC IPP
 REV:F 13.02.19 PER ECN13-507 DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D139-799-013 Cargo Door Hinge		Manufactured	No				Each	2.0000					
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				FG		2							
				86202		2							
DS19641-011 Cargo Door Shim Modification		Manufactured	No				Each	0.0000					

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DAS
06
9-83

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SM 37

SM 37